MANUFACTURING

The manufacture of PARKER range uses traditional craft techniques and modern technology combined with creative, innovative design and attention to detail that has delighted writers since the production of the first PARKER pen in 1888.

The range of finishes includes precious metals, unique patterned laques, lustrous acrylic, stainless steel, 14K Dimonite G and Dimonite Z.

14K Dimonite G is lustrous and super-hard, champagne coloured, gold plated finish produced by the physical vapor deposition (PVD) of fine gold and titanium nitride in a micro-laminar structure. The process is patented by PARKER. The gleaming gunmetal finish of Dimonite Z is created by a similar process using titanium aluminium carbonitride.

The PARKER policy of continual research and development into the latest manufacturing techniques and the production of both modern and classic finishes, using the most sophisticated manufacturing process, together with unparalleled creative flair will ensure that PARKER continues to be a leader in the industry.

WRITING MODES

PARKER produces four writing modes of writing instrument.

Fountain pen.
Fountain pen ink flow is controlled by a technically advanced feed and collector system. There is a choice of fountain pen nibs and nib grades to suit individual tastes and writing techniques.

Roller Ball.
The PARKER roller ball uses a similar wet ink system to the fountain pen and has the advantage of making a clear impression through counterfoils.

Ball Pen.
The PARKER ball pen has a textured tungsten carbide writing point which gives clean, clear writing on virtually every surface.

Pencil.
The PARKER pencil has a strong, reliable lead feed system for controlled writing. Every pencil carries spare leads and has replaceable eraser.
The stylish PARKER PENMAN range of writing inks and refills is designed for the best in writing instruments. It further the tradition of quality and innovation built up by PARKER for over a century. PARKER has created a luxury writing ink, using the most advanced materials, to complement the finest fountain pens. For a ball pen a premium refill uses the best and latest of PARKER technology to give a smoother, cleaner writing line.

**Writing Inks.** PARKER's advanced writing ink offers outstanding colour density and writing smoothness. It is quick drying on the paper yet not on the nib. The vibrant colours have a high resistance to fading. The classically styled ink bottle contains a special reservoir which makes pen filling easy, especially with large nibbed pens.

**Ink Cartridges.** For convenience, the same luxury writing ink is also packaged in clean, elegant cartridges. Each cartridge is colour coded, so the ink colour is easy to identify.

**Ball Pen Refills.** The specially formulated ink in the GOLDEN TOUCH ball pen refills gives an extremely smooth and clean written line. The hard wearing gold coloured point controls the smooth flow of the ink and enhances the appearance of the ball pen.

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**PARKER GEL INK**

The continual search by PARKER, for quality and excellence in performance, has led to the development of PARKER Gel Ink. PARKER Gel Ink is a smooth writing, truly permanent ink, giving exceptional performance, in a choice of strong intense colours. To add an extra dimension to the extensive range of PARKER writing accessories, PARKER Gel Ink is offered exclusively in a PARKER roller ball refill. PARKER Gel Ink is offers the combined benefits of liquid roller ball or fountain pen ink and thicker ball pen ink. At rest, PARKER Gel Ink remains in the thicker state, offering protection against leakage. Once the ball at the tip of the refill starts to move, the thicker ink transforms into a liquid ink that ensures a smooth, consistent lay down when writing.

- Permanent ink, formulated from colour particles within the gel, known as pigments.
- Will not smudge or run when subjected to water or solvents and will not fade when exposed to light.
- For all business, school, legal and archive documents.
- Writes clearly on difficult materials including correction...
Strong, rich intensity of colour throughout the life of refill.
- Choice of colours and point grades: black medium, black fine, blue medium, blue fine.
- Technically advanced ink retention system of PARKER Gel Ink roller ball refill protects against leakage and ensures excellent performance at high altitude and in extremes of temperature.
- The refill is fitted with a protective freshness seal. This is easy removed by hand prior to use.
- Minimum of 1200 metres writing life.
- The new PARKER Gel Ink roller ball refill designed to fit all PARKER roller ball pens, including DUOFOLD, SONNET, FRONTIER and VECTOR.

PARKER ACCESSORIES

PARKER writing instruments are made to the most exacting standards and only PARKER refills and accessories should be used as they are specially designed and formulated to ensure our products give faultless service and optimum writing performance.

QUINK Bottled Ink. 57cc bottles of PARKER QUINK ink in a selection of colours.

QUINK Ink Cartridges. Available in packs of five in the same colours as QUINK bottled ink.

De Lux Piston Filler.

Standard Piston Filler.

Roller Ball Refills. 0.5mm or 0.8mm medium in blue, black or red. 0.8mm medium in green.

Ball Pen Refills. Blue and black refills available as extra fine, fine, medium or broad. Red and green refills in fine only.
0.5mm HB Leads For all PARKER continuous feed pencils.

Erasers Type E16 -6mm diameter erasers for use in SONNET and INSIGNIA pencils. Four erasers per pack.

Erasers Type EA5 -5mm diameter erasers for use in PARKER pencils with eraser and lead chamber inside a pull off cap. Three erasers per pack.

Erasers Type EN4 -3.5mm diameter erasers for use in PARKER pencils with eraser and lead chamber inside twist off cap. Four erasers per pack.

Erasers Type EV5 -4.7mm diameter erasers for use in PARKER pencils with a top button that pulls off. Three erasers per pack.

DUOFOLD Leads -0.9mm HB leads for DUOFOLD pencils only.

DUOFOLD Erasers -0.9mm diameter long lasting erasers. Three erasers per pack.

PARKER NIBS

Standard Nibs
These nibs have a rounded shape at the tip of the writing point which gives smooth, free flowing writing as well as uniform writing line. They are suited to any style of writing, both left-handed and right-handed.

Oblique Nibs
The nib is precision cut obliquely to compensate for extreme writing angles. The nib is fitted with a rounded pellet which allows the pen to write smoothly in all directions.

Italic Nibs
Italic nibs are manufactured with a sharp, straight cut tip and finished with a flat pellet. This gives a thick line in one direction and a thin line at right angles to that direction as necessary for the italic style of writing.

Oblique Italic Nibs
The nib is suited to those who wish to adopt the general principles of italic writing but without the slow methodical approach. It provides a more casual way of following the italic style whilst producing an improved look to one's handwriting.
to your hand and, provided it is undamaged, it may be exchanged free of charge, for any nib of the same value, through any accredited PARKER dealer, within 28 days of purchase. A comprehensive choice of nib grades is available.

The following are trade marks of Parker Pen Products:

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(logo Gel Ink), PARKER Arrow Clips ®.